

D1: _____

DRILLING DEPTH Lmax: _____

D2: _____ TOL: _____

A1: _____

D3: _____ TOL: _____

HELIX ANGLE: 30°

L1: _____

NO. OF FLUTES: _____

L2: _____ TOL: _____


COOLANT FEED: ☐ YES ☐ NO

L3: _____ TOL: _____

COATING: _____

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

MAT'L BEING CUT: _____

NOTES	 <p>5130 Rideau, Suite #170, Quebec, PQ G2E-5S4 Tel.: (418) 877-2118 • Fax: (418) 877-0522 E-mail: bruno@aldon.ca</p>			
			Appr. By: _____	Date: _____
			<p>Title: DOUBLE MARGIN SPIRAL FLUTE STEP DRILL</p>	
	Customer: _____	Dwg. No.: _____		